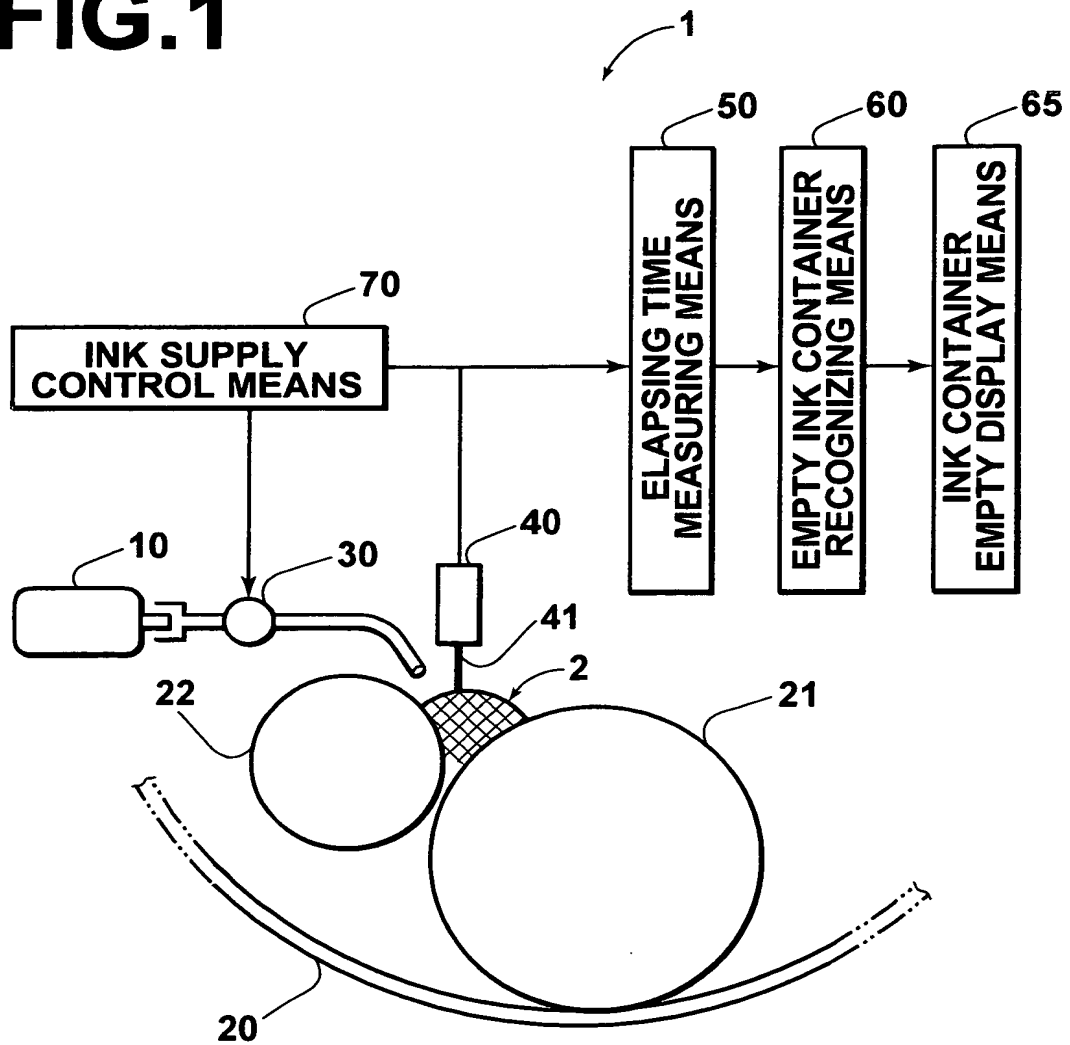
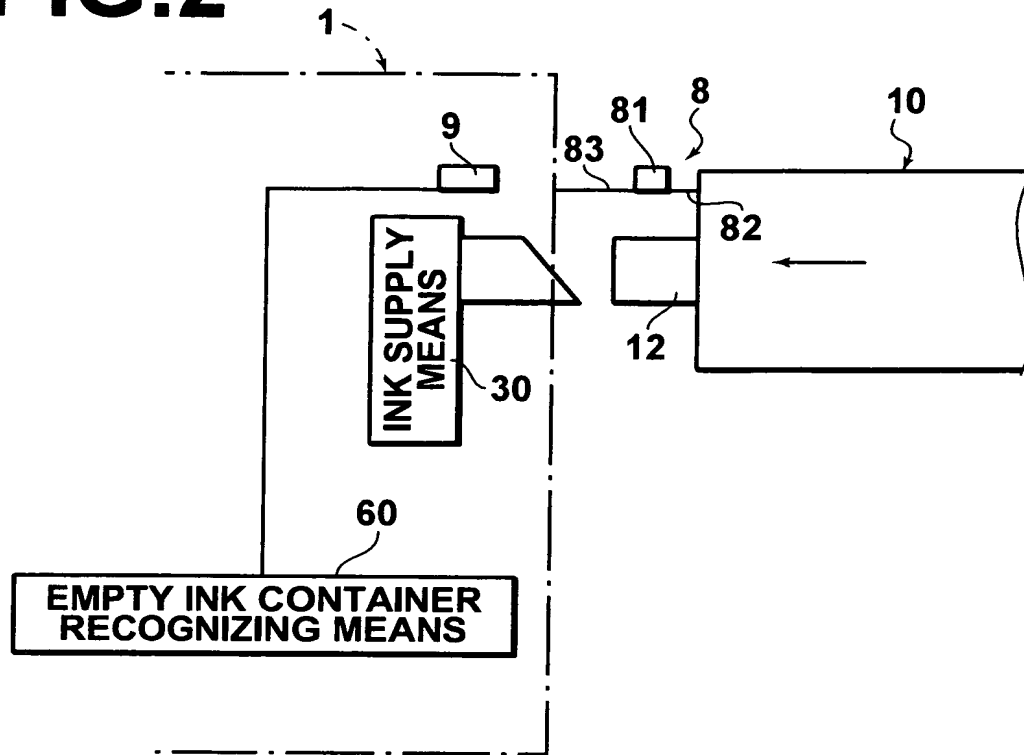
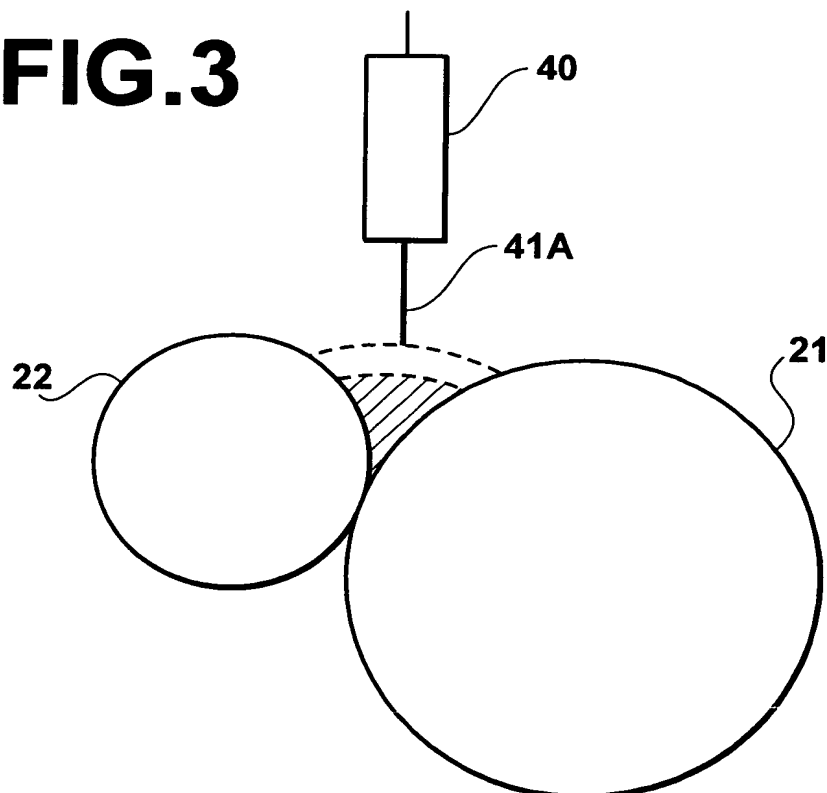


**FIG.1**



**FIG.2****FIG.3**

**FIG.4**

CEASING TIME(CT)	PARAMETERS			
	A	B	C	D
0 HOURS $\leq$ CT < 1 HOUR	20 SECONDS	20 SECONDS	30 SECONDS	30 SECONDS
1 HOUR $\leq$ CT < 3 HOURS	20 SECONDS	30 SECONDS	30 SECONDS	30 SECONDS
3 HOURS $\leq$ CT < 8 HOURS	30 SECONDS	30 SECONDS	35 SECONDS	40 SECONDS
8 HOURS $\leq$ CT < 12 HOURS	30 SECONDS	30 SECONDS	35 SECONDS	40 SECONDS
12 HOURS $\leq$ CT < 24 HOURS	30 SECONDS	30 SECONDS	35 SECONDS	40 SECONDS
24 HOURS $\leq$ CT	30 SECONDS	40 SECONDS	40 SECONDS	45 SECONDS

FIG.5

	PARAMETERS			
	A	B	C	D
NO INK	40 SECONDS	40 SECONDS	60 SECONDS	70 SECONDS